AJM-24 Series

Electric Characteristic Note

AC/DC Power Module 24W, Industrial & Medical Safety

Features

- **Fully Encapsulated Plastic Case for PCB, Chassis and DIN-Rail Mounting Version**
- **Universal Input 85~264VAC, 47~440Hz**
- **I/O Isolation 4000VAC with Reinforced Insulation**
- **Operating Ambient Temp. Range -40℃ to +80℃**
- **Overload/Voltage and Short Circuit Protection**
- **EMI Emission EN 55011/32 Class B Approved**
- **EMC Immunity EN 61000-4-2,3,4,5,6,8,11 Approved**
- **Medical EMC Standard with 4th Edition of EMI EN 55011 & EMS EN 60601-1-2 Approved**
- **Medical Safety with 2xMOPP per 3rd Edition of IEC/EN 60601-1 & ANSI/AAMI ES 60601-1 Approved**
- **UL508 Safety Approval Specifically for Industrial Application**
- **UL/cUL/IEC/EN 62368-1(60950-1) Safety Approval & CE Marking**

Applications

- Distributed power architectures
- Workstations
- Computer equipment
- Communications equipment

Product Overview

The new MINMAX AJM-24 series is a range of fully encapsulated AC-DC power modules. These high performance products feature an extended operating temperature range of -40℃ to +80℃. Universal input voltage 85-264VAC and UL/IEC/EN safety approvals including medical safety and UL 508 listing qualify these power supplies modules for applications in products with worldwide markets EMI Emission EN 55011/32 Class B Approved. The AJM-24 series power modules provide a perfect solution for many space critical applications in commercial, medical and industrial electronic equipment.

Table of contents

Model Selection Guide

Model Number	Output Voltage	Output Current	Input Current		Max. capacitive Load	Efficiency (typ.)
			115VAC, 60Hz	230VAC, 50Hz		
		Max.	@Max. Load			@Max. Load, 115VAC
	VDC	mA	mA(typ.)		µF	%
AJM-24S05	**5**	**3000**	282	169	2200	77
AJM-24S09	**9**	**2666**	424	255	1000	82
AJM-24S12	**12**	**2000**	419	252	1000	83
AJM-24S15	**15**	**1600**	424	255	680	82
AJM-24S24	**24**	**1000**	409	246	470	85
AJM-24D12	**±12**	**±1000**	414	249	470#	84
AJM-24D15	**±15**	**±800**	414	249	330#	84

For each output

Input Specifications

Parameter	Conditions / Model		Min.	Typ.	Max.	Unit
AC Voltage Input Range	All Models		85	---	264	VAC
Input Frequency Range			47	---	440	Hz
DC Voltage Input Range			120	---	370	VDC
No-Load Power Consumption			---	---	0.3	W
Inrush Current	115VAC	Cold Start at 25℃	---	---	20	A
	230VAC		---	---	40	A

Output Specifications

Parameter	Conditions / Model		Min.	Typ.	Max.	Unit
Output Voltage Setting Accuracy			---	±2.0	---	%Vnom.
Line Regulation	Vin=Min. to Max. @Full Load		---	±0.5	---	%
Load Regulation	Io=0% to 100%	Single Output Model	---	±0.5	---	%
		Dual Output Models	---	±2.5	---	%
Minimum Load	No minimum Load Requirement					
Ripple & Noise	0-20 MHz Bandwidth	5V Output Models	---	1.5	1.8	%V_{PP} of Vo
		Other Output Models	---	1.0	1.3	%V_{PP} of Vo
Over Voltage Protection	Zener diode clamp			120		% of Vo
Temperature Coefficient			---	±0.02	---	%/℃
Overshoot			---	---	5	%
Over Load Protection	85VAC, Hiccup Mode, auto-recovery (long term overload condition may cause damage)		105	---	---	%Inom.
Short Circuit Protection	Hiccup mode, Automatic Recovery					

General Specifications

Parameter	Conditions	Min.	Typ.	Max.	Unit
I/O Isolation Voltage	Reinforced Insulation, Rated For 60 Seconds	4000	---	---	VAC
Leakage Current		---	80	---	µA
I/O Isolation Resistance	500 VDC	1000	---	---	MΩ
Switching Frequency		---	132	---	kHz
Hold-up Time	115VAC, 60Hz	---	20	---	ms
	230VAC, 50Hz	---	80	---	ms
MTBF (calculated)	MIL-HDBK-217F@25℃, Ground Benign		400,000		Hours
Safety Standards	UL/cUL 60950-1, CSA C22.2 No 60950-1				
	ANSI/AAMI ES60601-1, CAN/CSA-C22.2 No. 60601-1				
	IEC/EN 60950-1, IEC/EN 60601-1 3rd Edition 2xMOPP				
Safety Approvals	UL/cUL 60950-1 recognition (UL certificate), IEC/EN 60950-1 (CB-report)				
	UL/cUL 62368-1 recognition (UL certificate), IEC/EN 62368-1 (CB-report)				
	ANSI/AAMI ES60601-1 2xMOPP recognition (UL certificate), IEC/EN 60601-1 3rd Edition (CB-report)				

Environmental Specifications

Parameter	Conditions / Model		Min.	Typ.	Max.	Unit
Operating Ambient Temperature Range			-40	---	+80	℃
Power Derating	Above +65℃	5V Output Models	---	---	0.75	W / ℃
		Other Models	---	---	1.2	W / ℃
Storage Temperature Range			-40	---	+95	℃
Thermal Shutdown	Shutdown, Internal IC Junction Temperature		---	142	---	℃
	Automatic Recovery, Internal IC Junction Temperature		---	67	---	℃
Humidity (non condensing)			---	---	95	% rel. H
Lead Temperature (1.5mm from case for 10Sec.)			---	---	260	℃

EMC Specifications

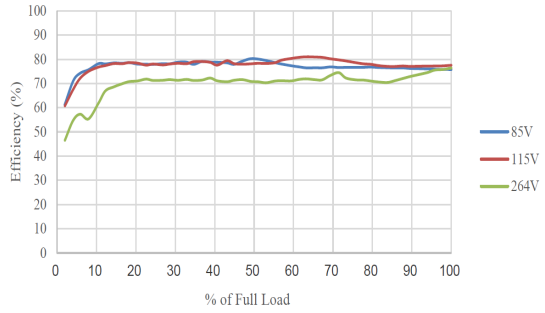
Parameter	Standards & Level				Performance
EMI	Conduction	EN 55011, EN 55032, EN 61000-6-4, EN 61000-6-3		Without external components	Class B
	Radiation				
EMS	EN 60601-1-2 4th, EN 55024, EN 61000-6-2, EN 61000-6-1				
	ESD	EN 61000-4-2 Air ± 15kV, Contact ± 8kV			A
	Radiated immunity	EN 61000-4-3 10V/m			A
	Fast transient	EN 61000-4-4 ±2kV			A
	Surge	EN 61000-4-5 ±1kV			A
	Conducted immunity	EN 61000-4-6 10Vrms			A
	PFMF	EN 61000-4-8 30A/m			A
	Dips & Interruptions	EN 61000-4-11	0% of 230VAC	0.5 cycle	A
			0% of 230VAC	1 cycle	A
			70% of 230VAC	25/30 cycle	A
			0% of 230VAC	250/300 cycle	B

Notes

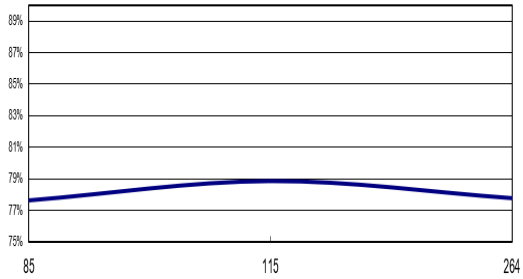
1. This product is not designed for use in critical life support systems, equipment used in hazardous environment, nuclear control systems or other such applications which necessitate specific safety and regulatory standards other the ones listed in this datasheet.
2. Specifications typical at Ta=+25℃, resistive load, 115VAC, 60Hz input voltage, after warm-up time rated output current unless otherwise noted.
3. Safety approvals cover frequency 47-63 Hz.
4. We recommend to protect the converter by a slow blow fuse in the input supply line.
5. Other input and output voltage may be available, please contact MINMAX.
6. Specifications are subject to change without notice.

Characteristic Curves

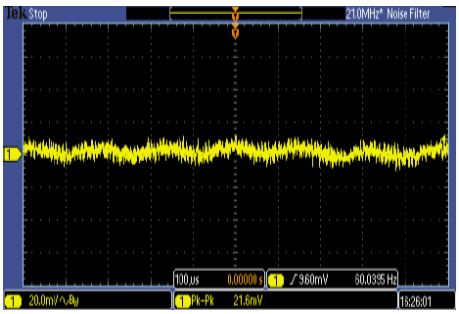
All test conditions are at 25℃ The figures are identical for AJM-24S05



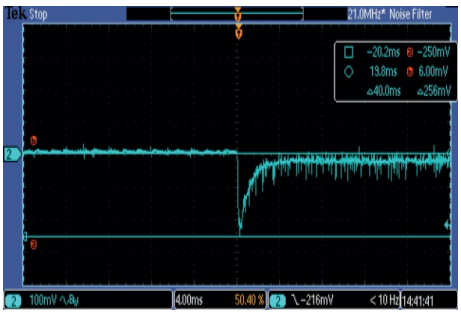
Efficiency Versus Output Current



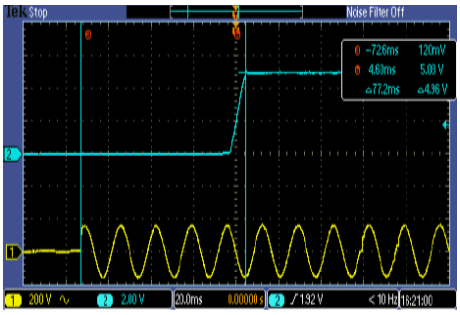
Efficiency Versus Input Voltage
Full Load



Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



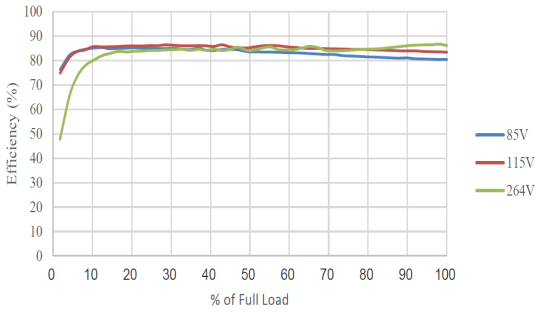
Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



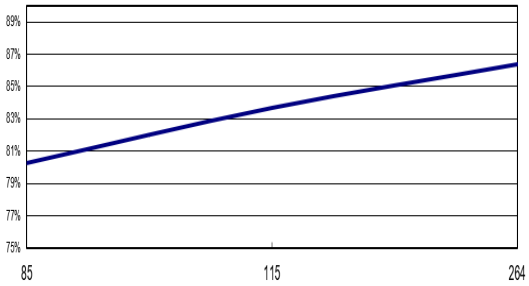
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load

Characteristic Curves

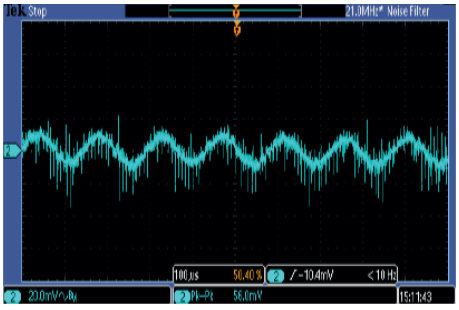
All test conditions are at 25℃ The figures are identical for AJM-24S09



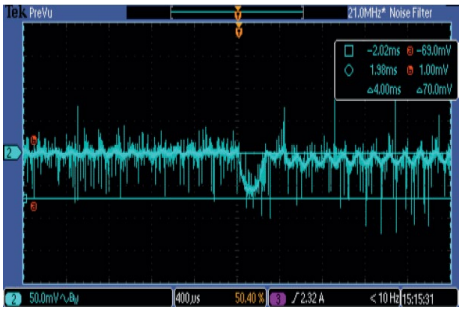
Efficiency Versus Output Current



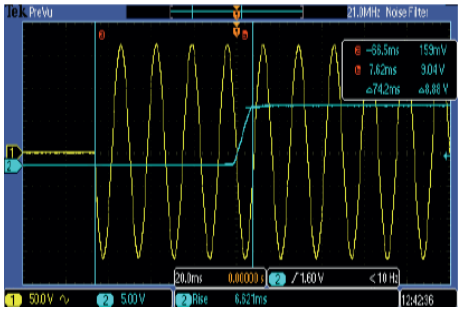
Efficiency Versus Input Voltage
Full Load



Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



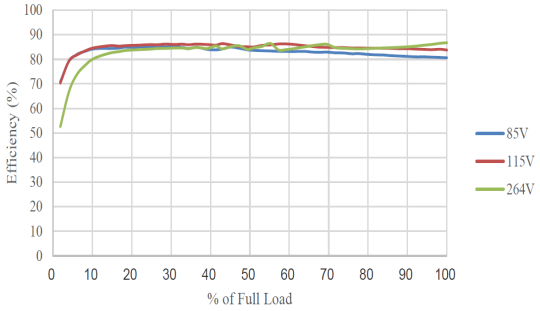
Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



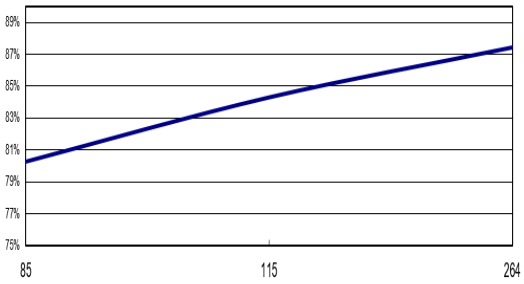
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load

Characteristic Curves

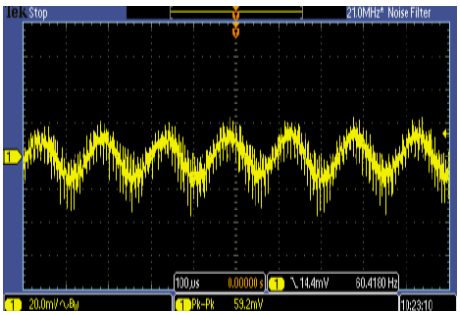
All test conditions are at 25℃ The figures are identical for AJM-24S12



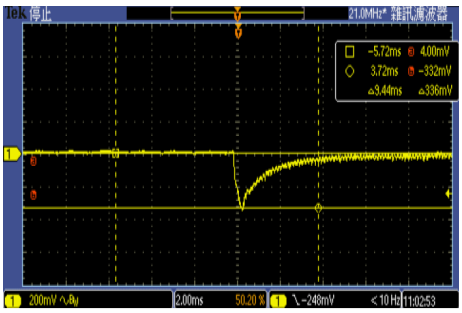
Efficiency Versus Output Current



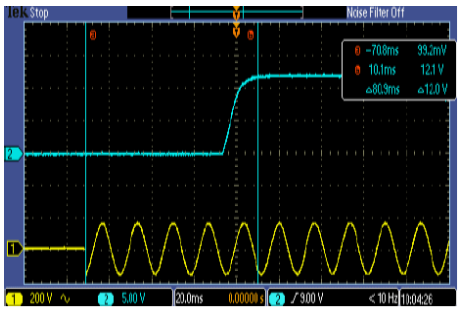
Efficiency Versus Input Voltage
Full Load



Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



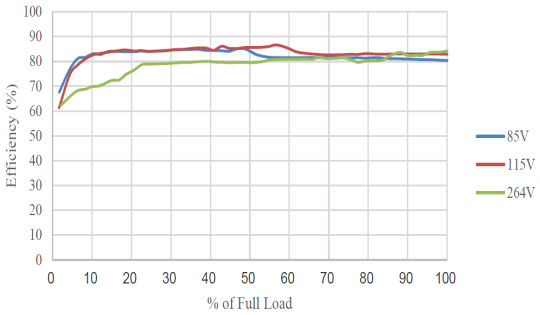
Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



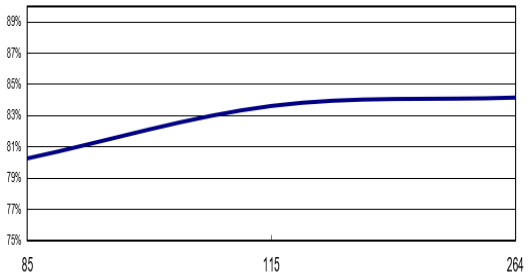
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load

Characteristic Curves

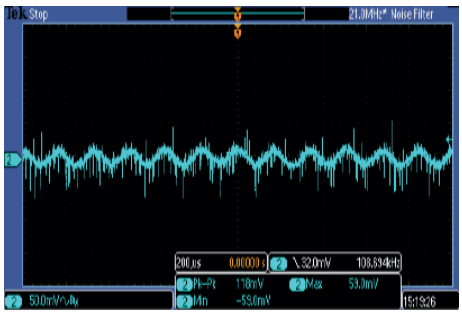
All test conditions are at 25℃ The figures are identical for AJM-24S15



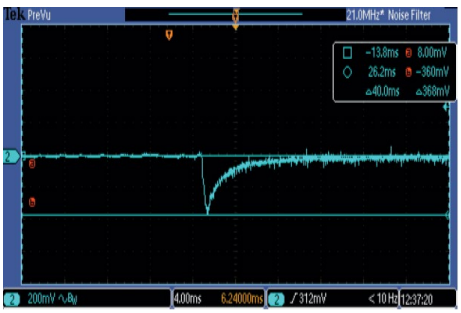
Efficiency Versus Output Current



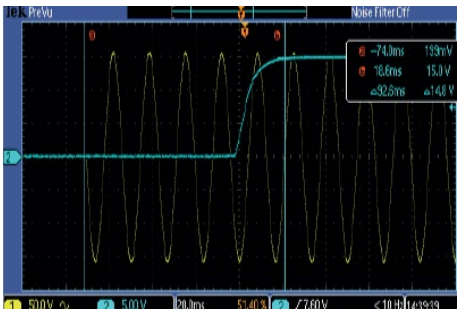
Efficiency Versus Input Voltage
Full Load



Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



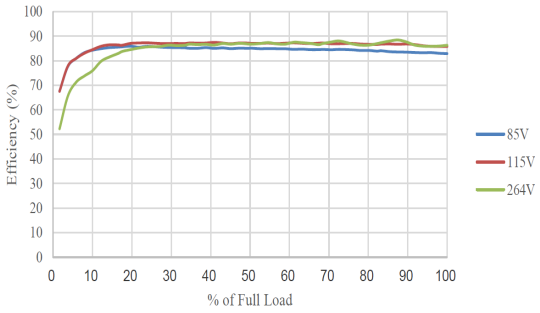
Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



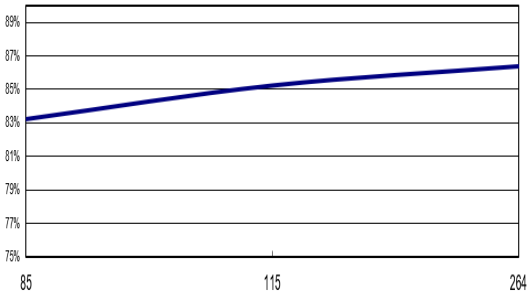
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load

Characteristic Curves

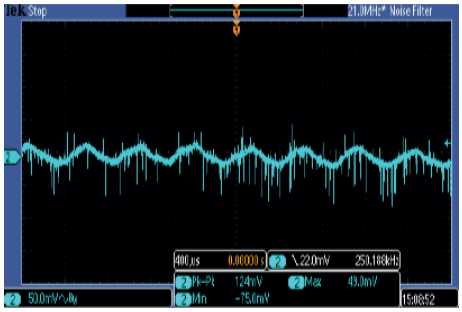
All test conditions are at 25℃ The figures are identical for AJM-24S24



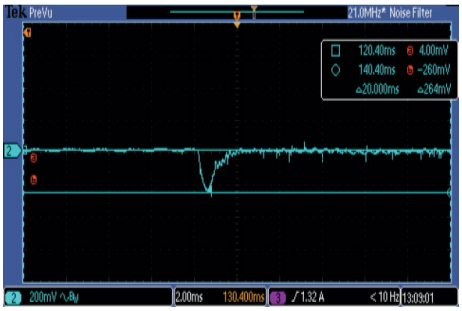
Efficiency Versus Output Current



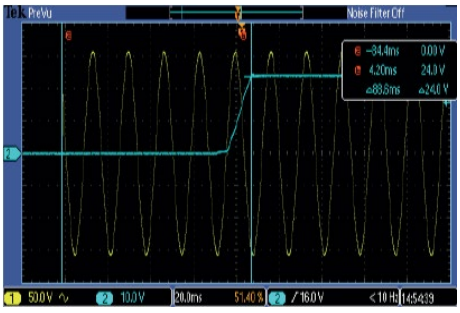
Efficiency Versus Input Voltage
Full Load



Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



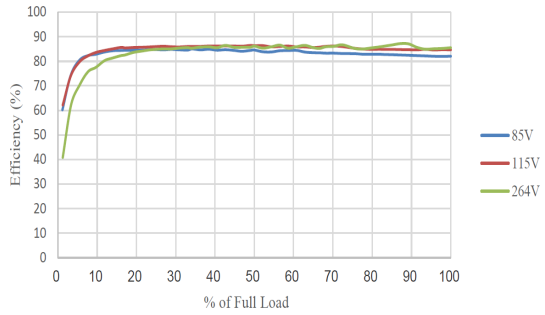
Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



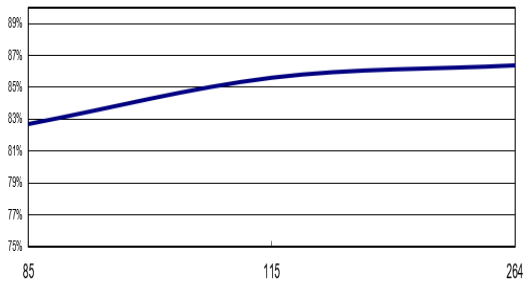
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load

Characteristic Curves

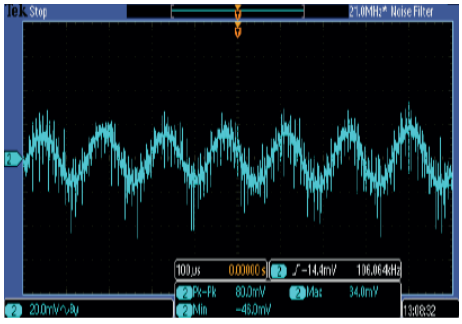
All test conditions are at 25℃ The figures are identical for AJM-24D12



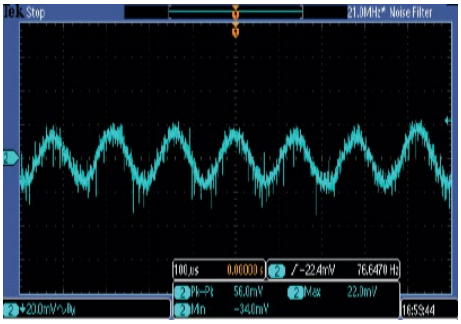
Efficiency Versus Output Current



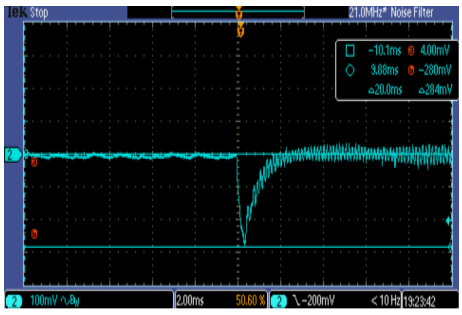
Efficiency Versus Input Voltage
Full Load



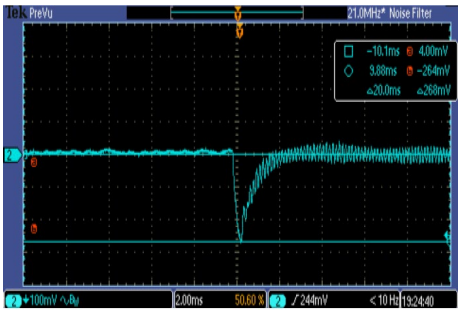
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load (+Vout)



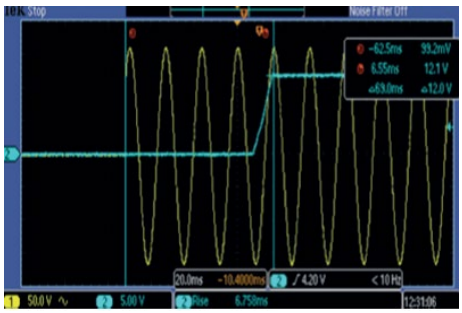
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load (-Vout)



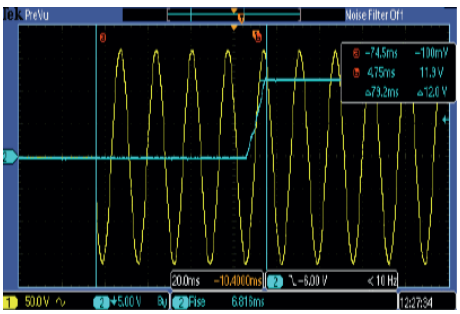
Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$ (+Vout)



Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$ (-Vout)



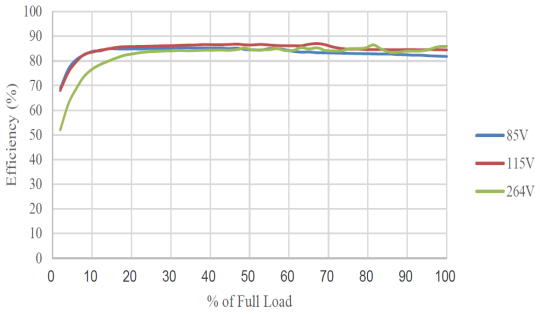
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load (+Vout)



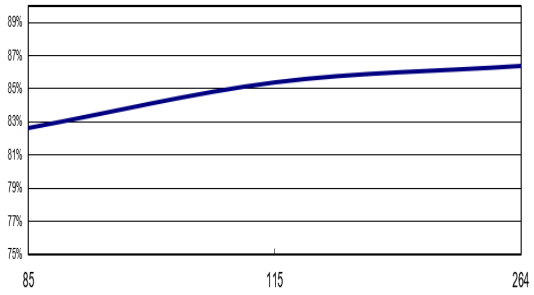
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load (-Vout)

Characteristic Curves

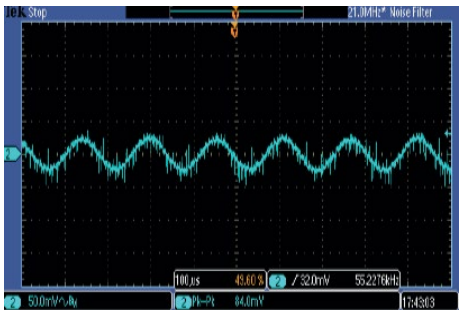
All test conditions are at 25℃ The figures are identical for AJM-24D15



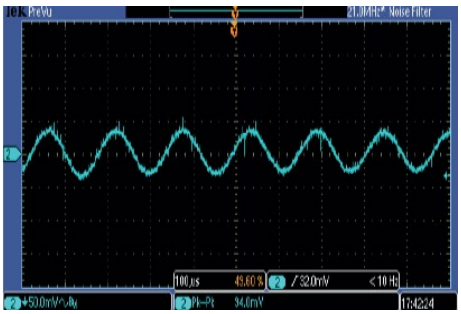
Efficiency Versus Output Current



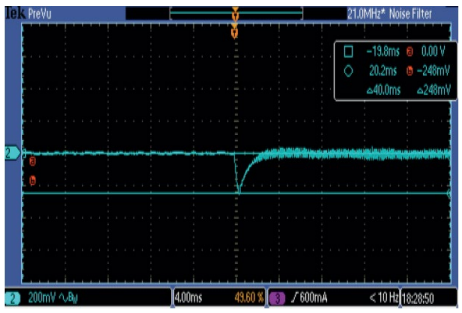
Efficiency Versus Input Voltage
Full Load



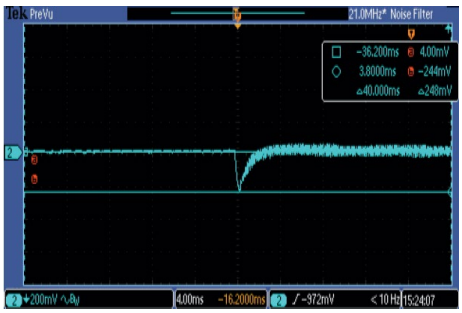
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load (+Vout)



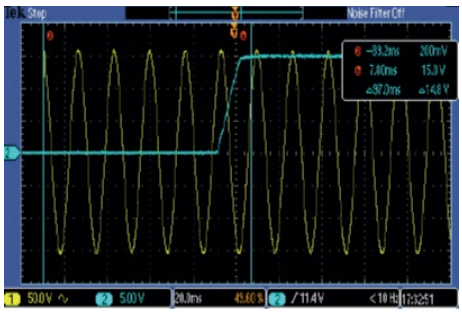
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load (-Vout)



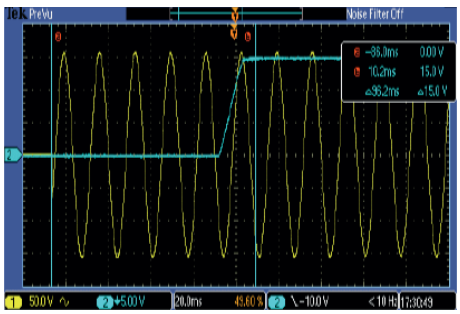
Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$ (+Vout)



Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$ (-Vout)



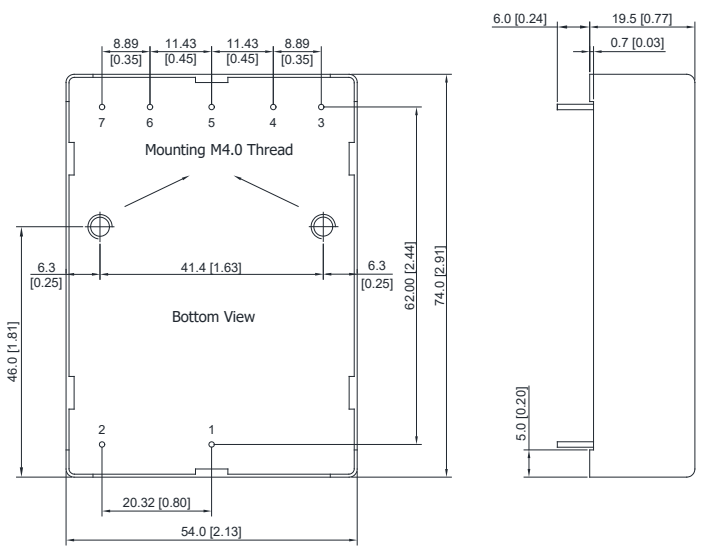
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load (+Vout)



Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load (-Vout)

Package Specifications PCB Mounting

Mechanical Dimensions



Pin Connections

Pin	Single Output	Dual Output	Diameter mm (inches)
1	AC (N)	AC (N)	Ø 1.0 [0.04]
2	AC (L)	AC (L)	Ø 1.0 [0.04]
3	No Pin	No Pin	Ø 1.0 [0.04]
4	-Vout	-Vout	Ø 1.0 [0.04]
5	No Pin	Common	Ø 1.0 [0.04]
6	+Vout	+Vout	Ø 1.0 [0.04]
7	No Pin	No Pin	Ø 1.0 [0.04]

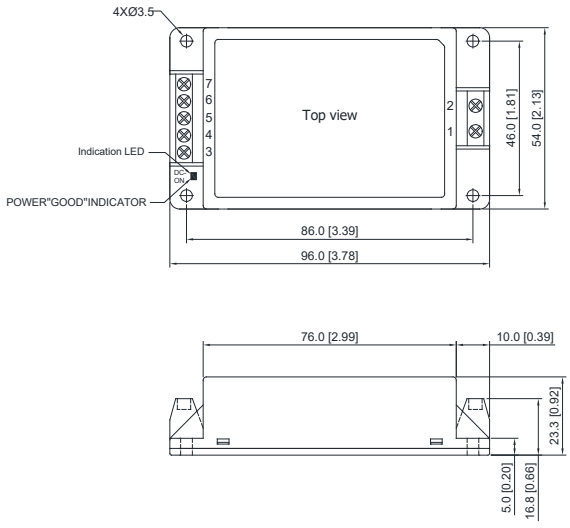
- All dimensions in mm (inches)
- Tolerance: ±0.5 (±0.02)
- Pin pitch tolerance: ±0.25 (±0.01)
- Pin diameter tolerance: X.X±0.1 (X.XX±0.004)

Physical Characteristics

Case Size	:	74.0x54.0x19.5mm (2.91x2.13x0.77 inches)
Case Material	:	Plastic resin (flammability to UL 94V-0 rated)
Pin Material	:	Copper Alloy
Weight	:	137g

Package Specifications Chassis Mounting (order code suffix C)

Mechanical Dimensions



Note:

Screw type Terminal: Wires 1.5mm^2 max.

Recommended Terminal Screw tightening torque: 0.5Nm (3.5lb.in.) max.

Connections

Pin	Single Output	Dual Output
1	AC (N)	AC (N)
2	AC (L)	AC (L)
3	NC	NC
4	-Vout	-Vout
5	NC	Common
6	+Vout	+Vout
7	NC	NC

NC: No Connection

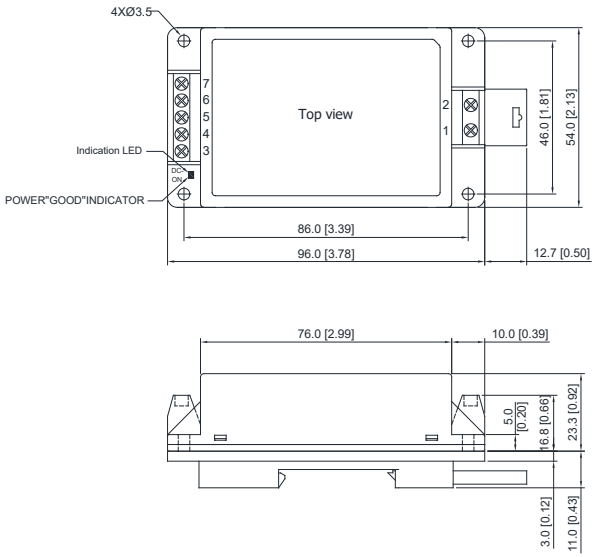
- All dimensions in mm (inches)
- Tolerance: ±0.5 (±0.02)

Physical Characteristics

Case Size	:	96.0x54.0x23.3mm (3.78x2.13x0.92 inches)
Case Material	:	Plastic resin (flammability to UL 94V-0 rated)
Weight	:	147g

Package Specifications with DIN Rail Mounting Bracket

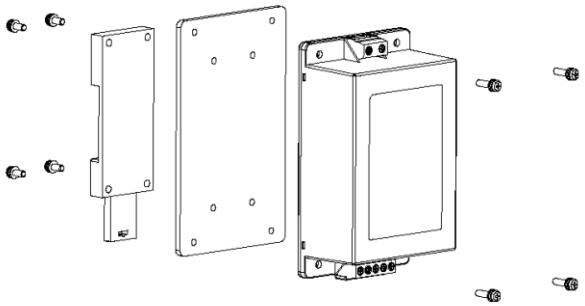
Mechanical Dimensions

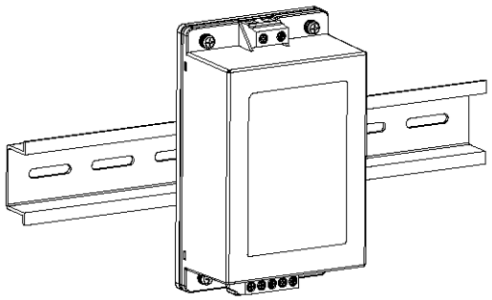


Physical Characteristics

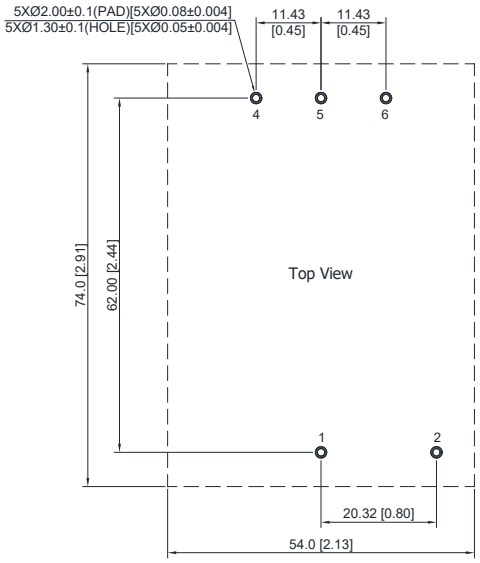
Case Size	:	96.0x54.0x23.3mm (3.78x2.13x0.92 inches)
Case Material	:	Plastic resin (flammability to UL 94V-0 rated)
Weight	:	201g

DIN-Rail Mounting Bracket (Order code for Kit : AC-DIN-01)

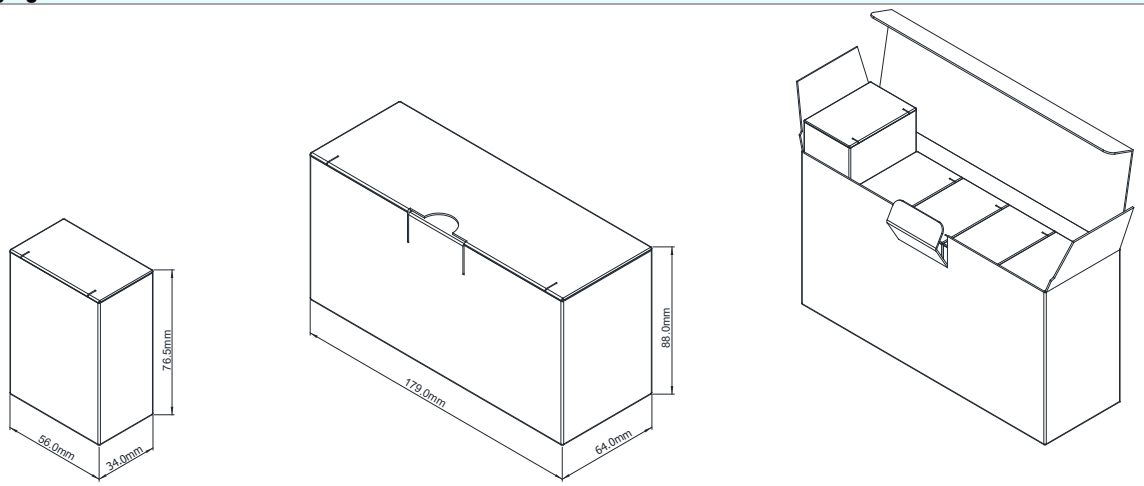




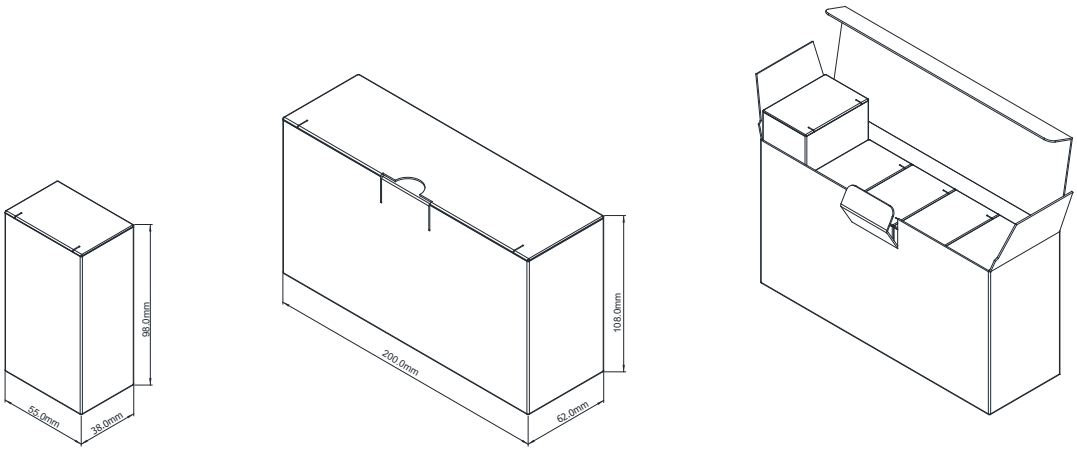
Recommended Pad Layout for Single & Dual Output Converter



Packaging Information



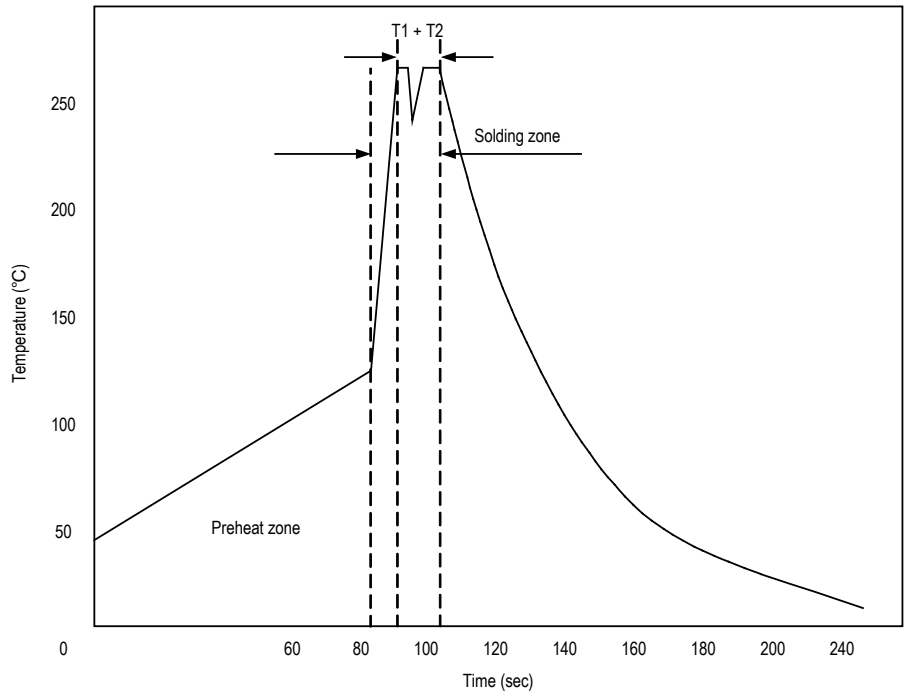
Unit: mm
AJM-24 PCB Mounting 5 PCS per Box



Unit: mm
AJM-24 Chassis Mounting 5 PCS per Box

Wave Soldering Considerations

Lead free wave solder profile



Zone	Reference Parameter
Preheat	Rise temp. speed：3℃/sec max.
zone	Preheat temp.：100~130℃
Actual	Peak temp.：250~260℃
heating	Peak time(T1+T2)：4~6 sec

Hand Welding Parameter

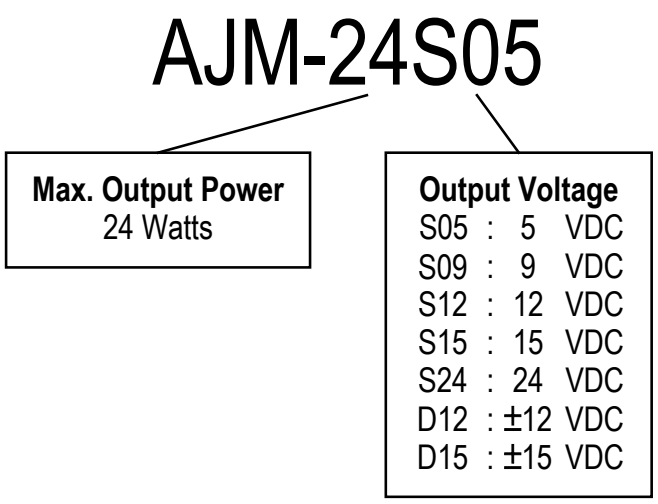
Reference Solder: Sn-Ag-Cu：Sn-Cu：Sn-Ag

Hand Welding: Soldering iron：Power 60W

Welding Time: 2~4 sec

Temp.: 380~400℃

Part Number Structure



MTBF and Reliability

The MTBF of AJM-24 series of AC-DC Power Module has been calculated using

MIL-HDBK 217F NOTICE2, Operating Temperature 25℃, Ground Benign.

Model	MTBF	Unit
AJM-24S05	400,000	Hours
AJM-24S09		
AJM-24S12		
AJM-24S15		
AJM-24S24		
AJM-24D12		
AJM-24D15		